

Size	Specified Outside Diameter	Specified Wall Thickness	Plain-end Weight per Unit Length	Calculated Inside Diameter	Minimum Test Pressure (kPa x 100)									
					Grade A25	Grade A	Grade B	Grade X-42	Grade X-46	Grade X-52	Grade X-56	Grade X-60	Grade X-65	Grade X-70
	457.0	6.4	71.12	444.2	-	35	41	69	76	86	93	99	107	116
	457.0	7.1	78.77	442.8	-	39	46	77	85	95	103	110	119	128
	457.0	7.9	87.49	441.2	-	44	51	85	94	106	115	122	132	143
	457.0	8.7	96.18	439.6	-	48	56	94	104	117	126	134	146	157
	457.0	9.5	104.84	438.0	-	52	61	103	113	127	138	147	159	171
	457.0	10.3	113.46	436.4	-	57	66	111	123	138	149	159	172	186
	457.0	11.1	122.05	434.8	-	61	71	120	132	149	161	171	186	200
	457.0	11.9	130.62	433.2	-	66	77	128	142	159	173	184	199	205
	457.0	12.7	139.15	431.6	-	70	82	137	151	170	184	196	205	205
20"	508.0	5.6	69.38	496.8	-	28	32	58	64	71	77	82	89	96
	508.0	6.4	79.16	495.2	-	32	37	66	73	82	88	94	102	110
	508.0	7.1	87.70	493.8	-	35	41	73	81	91	98	104	113	122
	508.0	7.9	97.43	492.2	-	39	46	81	90	101	109	116	126	136
	508.0	8.7	107.12	490.6	-	43	50	89	99	111	120	128	139	150
	508.0	9.5	116.78	489.0	-	47	55	98	108	121	131	140	152	163
	508.0	10.3	126.41	487.4	-	51	60	106	117	131	142	152	164	177
	508.0	11.1	136.01	485.8	-	55	64	114	126	142	153	163	177	191
	508.0	11.9	145.58	484.2	-	59	69	122	135	152	164	175	190	205
	508.0	12.7	155.12	482.6	-	63	74	131	144	162	176	187	203	205